

**Work Order ID 75809****\*75809\***

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Monday, October 31, 2011 11:54:54 AM

Item ID: D3137-045 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Bracket Assembly  
Start Date: 10/31/2011 Start Qty: 2.00 **\*2\*** Cust Item ID:  
Required Date: 10/31/2011 Req'd Qty: 2.00 **\*2\*** Customer:  
Reference: DISSASSEMBLE

Approvals: Process Plan: MF Date: 11-10-31 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3137	Rev F								

180

0.00

**\*180\***

Packaging

Memo

0.00

Packaging

PULL FROM STOCK D3137-045 B 53040 X 2

DISSASSEMBLE AND RETURN PARTS TO STOCK

DISCARD SCREWS MS24694-S101

MF 11-10-31

190

QC21- Final Inspection - Work Order Release

0.00

**\*190\***

QC

Memo

0.00

Quality Control

MF 11-10-31

# Picklist Print

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Work Order ID: 75809

Parent Item: D3137-045

Parent Item Name: Bracket Assembly

Start Date: 10/31/2011

Required Date: 10/31/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A04.02.18New issueKJ/DS  
IPP Rev B 08.07.03 ECN1207 EC verified by DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3137-3 Guide		Manufactured	No				Each	0.0000		39658 x 2		11-10-31	
D3137-5 Washer		Manufactured	No				Each	4.0000		-2		11-10-31	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST235B		4				#46740 x 2		11-10-31	
				68262		4				<del>34675 x 2</del>		11-10-31	
D3137-9 Bracket		Manufactured	No				Each	0.0000		-2		11-10-31	
										353040			

# Picklist Print

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Work Order ID: 53040

Parent Item: D3137-045RevF

Parent Item Name: Bracket Assembly



Comments:

Start Date: 21/10/2009

Required Date: 30/10/2009

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS24694-S101		Purchased	No			100	Each	100.0000	10.0000			
												
Screw												

*Ep 09/11/11*

## REFERENCE ONLY

D3137-3RevF

Manufactured No



Guide

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	100	
103338	5	
110363	95	

140 Each 17.0000 10.0000



*10*

*Ep 09/11/11*

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	17	
39449	3	
39628	14	

D3137-5RevF

Manufactured No



Washer

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	37	
10536	1	
24547	2	
42270	2	
46740	32	

140 Each 37.0000 10.0000



*Ep 09/11/11*

*2*